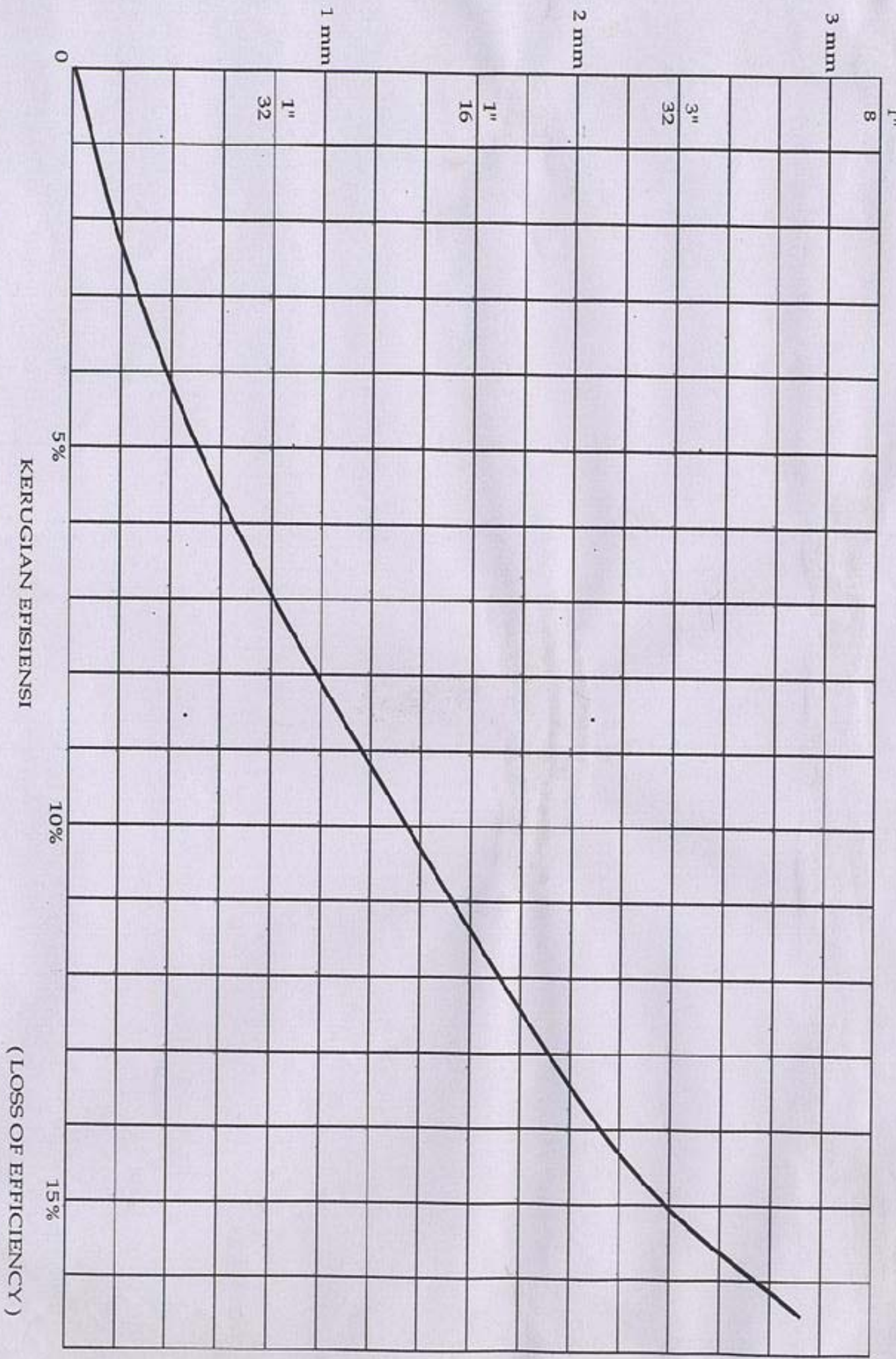


KETEBALAN  
( THICKNESS OF SCALE )  
1"



KURUGIAN EFISIENSI AKIBAT KERAK  
( SCALE INFLATES OPERATING COSTS )